

The invention relates to the devices for injection molding of fabricated shapes made of plastic. A device consists of a injection-molding machine and its operating unit. In the operating unit at least, two cavities are made corresponding to the dimensions of produced shaped articles. The operating unit consists, at least, of three components mobile relative to each other, which in operating position of operating unit are tightly forced against each other on jointing planes, which penetrate the cavities and are located perpendicularly to direction of displacement of the components and in parallel to each other. Each jointing plane passes, at least, through one cavity. In operating unit (2) a channel (13) is made, which passes from inlet (14) to the first jointing plane (9) and further to the second jointing plane (10), from which additional channels (15, 16) branch, which lead to cavities (11, 12). To the components (4, 5, 6) a catch is connected which moves between two positions, by means of which in the first position of catch only the middle component (5) and front component (4) of the operating unit (2), made with inlet (14) of channel (13), fastened to each other and in the second position - only the middle (5) and rear (6) components of operating unit (2). The use of device provides for increase of output of finished shapes.