

An invention relates to by-product coking production and can be used in making cakes of coke breeze. A method comprises mixing polydisperse coke breeze with size to 6 mm with binding material, briquetting mixture, thermal treatment and cooling cakes. In mixing there is added to mixture coke dust entrapped in systems of gas cleaning of by-product coke plant with size to 0.25 mm at an amount of 15-50 % of mass of coke composition mixture. Technical result: simplification of the process of production due to elimination of operations for following and forming fraction composition of coke composition mixture.