

The invention relates to a press (1) for the continuous production of chipboard or fibreboard, in which surface pressure is applied to the chip or fibre mat (2) that has been provided with a binding agent, between a continuous press belt (5) and a press drum (3). A cleaning device (6) can be brought into contact with essentially the entire width of the press belt (5). The cleaning device (6) is located on a continuous support track (7) that can be operated by a drive (8) in a substantially transversal direction to the displacement direction of the press belt (5). The invention also relates to a working method for the continuous production of chipboard or fibreboard, according to which a chip or fibre web that has been provided with a binding agent is subjected to linear pressure between a press drum and a pressure roll in addition to surface pressure between a continuous belt and the press drum in order to create a desired raw thickness. According to said method, a desired gap measurement is set between the press drum and the pressure roller and the linear pressure that defines the raw.