

The present invention relates to aspects of securing holding jaws (2) in nail machines, including a method, a machine, a tool ring (10) and a holding jaw (2) for such purposes. The novel aspects of the invention include that holding jaws (2) are secured to a tool ring (10) in a manner where a number of immovably secured passive fittings (6) are used as well as a number of active fittings (8). It is hereby ensured that holding jaws (2) may be e.g. replaced without loosening many other holding jaws (2), and that the holding jaws (2) may be placed very precisely and in a manner, which is repeatable. It is also ensured that the holding jaws may be effectively and easily secured. The passive linings (6) will each provide at least one fix point from where one or more holding jaws (2) may be lined up, in a manner where the interdependency between the secured holding jaws (2) is reduced, whereby a larger degree of precision is obtained, also when a high number of holding jaws (2) are involved, and also when the distance between the jaws (2) are identical along the entire circumference of the tool ring (10).