

According to one exemplary embodiment, the application relates to a method for manufacturing a thermal modification kiln for timber. The method comprises making plate modules from steel plates (200) by forming edges (210, 220, 230, 240) of the plates with flaps (211, 213, 215, 221, 223, 225, 231, 233, 235, 241, 243, 245), which enable adjacent modules to be interconnected for constructing a kiln frame.