

A method for producing an impregnated article comprising a cellulose layer (4) which is impregnated with a melamine resin in order for a core impregnation to be formed is characterized in that a layer (2) of a liquid medium having a moiety of isocyanate groups is applied to the top face (O) and/or the bottom face (U) of the core-impregnated cellulose layer (4).