

Invention relates to the chemical engineering and it can be used for the manufacture of linoleum and covering of the cord by rubber. Device for continuous manufacture of sheet articles made of polymeric materials with reinforced base contains conjugated rollers and wedge device consisting of two bases and two tips. Bases with the rollers form the forcing clearances, and the tips with the rollers form separating clearances. Central slot is located between the tips, in which the centering rack is mounted. The upper and lower parts of the rack have protrusions and hollows made from the side of the said base, which alternate in such a manner that the protrusions of upper part are located opposite the hollows of lower part and vice versa. From the entry side of material the protrusions and hollows are made with identical width with subsequent increase of the width of hollows and decrease of the width of protrusions at simultaneous decrease of the height of protrusions. Invention allows to avoid the variation in thickness of the superimposed polymeric material.