

Method for making long rubber-cable article for mining equipment may be used at making conveyor bands comprising of several steel cables pressed into rubber. Method for making long rubber-cable article for mining equipment includes operations of feeding, directing and pulling the cables through the whole system of mechanisms, with tension, rubber coating, rubber vulcanization and following winding of ready article. Preliminarily for each cable torque is prescribed, before rubber coating torque is measured for each cable; after that in the cables with deflection from prescribed value torque is changed till achieving prescribed value. Torque in cable is changed by means of forced rotation of the cable with respect to its axis. Appliance for making long rubber-cable articles for mining equipment has installed in direction of the technological process flow mechanism for feeding and direction the cables, with covering those with rubber, rubber vulcanization, winding ready article and control-measuring unit for technological process. Control-measuring unit is placed between mechanisms of cable tension and covering those with rubber, at that each frame with coil for the cable is installed on support element with possibility of rotation with respect to its axis. Control-measuring unit for technological process includes sensors for measuring torque, comparison block and executive body. Frames of the coils have hinge connection to the bearing support. Hinge connection is made as a Hook hinge.