

The invention concerns to rolling production. The method for rolling - separation of high-quality billets includes formation of multistrand roll with areas of future separation, local deformation of areas of future separation and the subsequent separation of extreme strands of roll in forming rolls. Thus during separation pass the central strands of multistrand roll are run through passes of rolls with total area of cross-section section equal or greater than the sum of areas of cross-section of central strands, and extreme strands are separated from the central strands by cross-section stretching forces formed by rolls on internal inclined surfaces of extreme passes. The invention provides for improvement of quality of separated billets.