

Method for making corrugated cardboard with corrugation E prescribes gluing with starch glue corrugated paper and two flat cardboard sheets – the upper and the lower ones; each of those is made of three layers. At that, to the surface layer milled and sized cellulose fiber are added, with the mill grade 43-50 °SHR. Mass index of the average fiber length is not less than 60 dg. Starch glue is used with concentration of dry matter 250 – 560 g/l, and relative viscosity 28 – 30 s at gluing the upper sheet, and 40 – 44 at gluing the lower sheet.