

Invention relates to ferrous metallurgy and it can be used at pouring out of steel into the casting molds. The method for manufacture of castings provides for filling of mould, at which first the inoculation is made, and then the modification of the melt. Closeness to oxygen of the substance of modifier exceeds not less than for 10 times this index for the substance of inocular. The observance of conditions of proposed method allows to decrease the consumption of substances for inoculation and modification of steel.