

A method of manufacturing the veneered door includes operations, which provide for presence of outer covering panel, which contains a sheet of decorative furniture paper, on which an appearance is reproduced, which is an imitation of predetermined type of wood, and the outer covering panel is fixed on the structure of door leaf. It is ensured the presence of the sheet of decorative furniture paper that is printed so as to have a pair of the lateral edges portions with imitation of the vertical arrangement of the fibers of wood and central portion with imitation of the transverse arrangement of the fibers of wood. The sheet of paper is placed on the outer surface of wooden substrate for decorative finishing of furniture in such a way that the outer covering panel is fixed on the internal structure of door leaf.