

A neck seal is disclosed for use in an oil film bearing assembly for a roll in a rolling mill, the roll having a neck with an intermediate tapered section leading to a reduced diameter end section contained within a sleeve, with the sleeve being fixed in relation to the roll neck and being journalled for rotation in a bushing fixed within a chock. The neck seal is adapted to be mounted on the tapered section of the roll neck for rotation therewith at a location surrounded by a seal end plate fixed to the chock. The neck seal comprises a flexible circular body having axially spaced radially outwardly projecting first and second flanges configured and dimensioned to sealingly contact the seal end plate. First and second axially spaced ridges projecting radially inwardly from the circular body for contact with the tapered section of the roll neck. The first and second ridges are respectively aligned substantially radially with and radially joined to the first and second flanges by solid intermediate portions of the seal body.