

A method for firing agglomeration charge relates to the agglomeration production of metallurgy. The method involves delivery of gaseous fuel and oxidant in the form of jets into the work space of forge at an angle to the charge surface, combustion of gaseous fuel and heating the surface layer and ignition of the charge are carried out at the opening of working space of forge in the zone having a length of (0.5(1.0) m, at that density of heat flow to the charge surface is maintained as equal to (1.5(2.6) MW/m. Due to heating with a high intensity and short time process there is only heating solid fuel to the temperature of ignition exceeding the ignition temperature, and the process of combustion of solid fuel is displaced outside of the limit of the zone of delivery of gaseous fuel to ignition (torch shock zone). Intensive heating of surface layer of charge in the zone of limited sizes causes partial melting of the surface by an eye of forged charge and improving quality of agglomerate without secondary heating and thermal hardening, as well as reduction of fuel consumption for carrying out the process.