

A method for packing manufacture, in accordance with which the only flat pasteboard development is bent along the lines of flexure with the formation of locks, moreover first the elements (1, 2, 3, 4) are bent, turning them by 180° clockwise around the axis of rotation, then the elements (5 and 6) are turned by 180° around the axes of rotation, the glue is applied to the places of gluing (7, 8) and the left side of the development is turned by 180° clockwise around the axis of rotation, then the glue is applied to the place of gluing (9) and the right side of the development is turned by 180° counterclockwise around the axis of rotation, after this, the parts are strongly pressed at the points of clamping (10, 11, 12, 13), holding them up to the complete gluing, then the model is pressed continuing to raise the packing until latching of automatic lock (14) on bottom (15) of packing, then the packing is put in horizontal position, after this, the lateral valves (16, 17) are bent inside the packing by 90° and the wings (18) of butterfly executed on the previous valve (19) are unbent, on the line of flexure by 90° and the rear valve (20) moving the wings (18) of butterfly into slot (21) on the rear valve (20), and the wings (18) of butterfly are moved apart, fixing rear valve (20) and obtaining packing in the assembled form.