

A method of producing shaped castings includes supply of liquid metal to the rotary shaping surface and its crystallization. The supply of liquid metal is performed by means of perforated ingate, and the flow velocity of melt is maintained at constant level due to the change of the charging pressure in the cavity of ingate. The invention relates to special electric metallurgy and can be used for producing the high-quality shaped casting, including pipes from metal produced by method of degassing or in vacuum-induction, and cathode-ray furnaces.