

A tilter of frame articles contains two racks with supporting units, in which is installed the rotary frame with sliders, which have the capability of displacement along its longitudinal axis. Rotary frame is equipped with supporting areas and is executed in the form of U-shaped narrow beam with through slot throughout its entire length, sliders are executed in the form of mobile in the vertical plane screw clamps equipped with spring-loaded jaws for the articles, and are located in the slot of said rotary frame. Invention relates to the welding, design of welding tilter of the frames of mine carts built-in in the conveyer mechanical line.