

Invention relates to steelmaking, in particular, to teeming of steel into through casting molds.

Pan for casting the ingots into through casting molds is executed in the form of a plate with protrusions on the perimeter of internal walls of casting mold. Plate is convex, elongated to the side of the facets and smoothly passing into the protrusions on the perimeter, and the value of convexity makes 0.15... 0.3 of the thickness of pan.