

The invention relates to ferrous metallurgy, in particular, to pouring of steel in casting mold. A method comprises protection of the molding bed by a lump material and subsequent casting of steel in casting mold. The lump material uniformly is distributed to a surface of the molding bed, casting of steel in casting mold up to $1/10$ - $1/5$ of its heights is carried out with hollow cone-shaped jet formed by restriction of melt in sliding shutter. The ratio of the area of passage section between mobile and immobile plates of sliding shutter to passage section of a glass-collector makes 0.1 - 0.25 .