

The proposed invention relates to ferrous metallurgy and can be used at production of unkilld steels in the oxygen converters. A method includes lancing melt with alternate position of a lance above level of dead-melted bath to the set carbon content in the finished steel and following after-lancing thereof with a rate $2.0-4.0 \text{ m}^3/\text{t}$ during 10-30 s.