

The invention relates to the casting production, in particular to the casting equipment for centrifugal casting of profile billets, for example cylinder sleeves of engines, into built-up reusable metal molds. A multiposition device contains a table with a drive and a catch, an actuating cylinder with a catcher and a mechanism of splitting and preparation of chill molds, which has a pusher with head in the lower part, located in the center of the bed and interacting with the catcher of actuating cylinder.