

A method of manufacture of bimetallic articles by explosion welding includes coaxial assembling of plating and plated billets, arrangement along internal or external surface of the plated billet of basic explosive charge, and also putting on one of the ends of the main charge of initiating additional explosive charge with subsequent initiation of explosion. The initiation of explosion is achieved with the help of the laser pulse, the diameter of beam of which is not smaller than the diameter of the main charge. As booster charge an explosive coating is used, the critical density of energy of initiation of which is lower than the radiant energy density in the laser beam.