

The invention relates to the field of rolling production. A rolling mill includes mutually perpendicular pairs of forming rolls, which drive consists of distributing reducer and two group transmissions, each of which is connected with even or odd pairs of rolls and is made in the form of common, parallel to the axis of rolling power shaft, basic shaft system and gear drives. Each drive bevel wheel of gear drives is installed on the power shaft and is connected with forming rolls by two gears installed in the housing of rolling mill. The sections of each of the built-up transmission drive shafts of even and odd stands are additionally connected by multipliers.