

A casting roll for the installation of continuous casting of metals on one or between two such rolls contains a bush and a casing located coaxially, means for connection of casing with the bush, containing connecting means in axial direction and connecting means on rotary motion, means for supporting and centering of casing in radial direction on the bush and conical means for centering of casing in relation to the bush. Connecting means in axial direction contain the means of axial support of the casing against the bush located in the middle plane of the roll oriented in the direction perpendicular to its longitudinal axis, and conical means of centering are elastic and are executed with possibility of centering of edges of casing in relation to the bush.