

The invention relates to the field of cellulose-paper production. The method includes adding gluing substance on basis of colophony to fiber suspension, precipitant – aluminum sulphate, filling agent and binding agent, forming and drying of paper sheet. One additionally adds to fiber suspension polyaminepolyamidoepichlorhydrine copolymer in amount 0.1-0.5 % of absolutely dry fiber, and formation of paper sheet is performed at pH 5,6-6,8.