

The invention relates to rolling. The method includes semifinishing mill blank part rolling for the given cross-section, then the received blank part is sliced, in the mill for rolling sections for the following cross-section are rolled out them, the received rolled metal product bar are divided, cooled, fagoted, then the fagots in specific cut length are divided. The cut length bar volume is defined, after the semifinishing mill blank part rolling its linear dimensions are measured and its volume is defined, the blank part in semifinishing mill is divided, shape mill blank part rolling, the received rolled metal product linear dimensions are measured and sliced, the rod lengths are divisible by final length of cut taking into account technological off-cuts.