

The invention relates to working of metals by pressure, in particular, to the mills of continuous rolling, and it can be used at production of wire with high accuracy of sizes along diameter. A continuous mill contains a train of the three-roll stands, in each of which the rolls are located in the circle at the angle of 120° . The rolls of each next stand relative to the rolls of the previous cage are displaced for the angle of 60° , while the rolls of the last stand of the row form a round master.