

The electrode holder for manual arc welding contains an adapter sleeve fixed by the threaded fastener on mounted in the handle of the contact rod having a groove for the electrode. One of lateral walls of the specified groove is executed on the height with a slant, lower is inclined and upper is located at right angle to the axis of the electrode holder. The electrode is fixed by a screw, its end face in is turned to the specified groove. Welding cable conductor and elastic element are enclosed in the face hole of the rod and are fixed by a tightening screw outside the hole. It allows to increase the range of change of the angle of electrode mounting and to reduce the value of ratio of weight of electrode holder to the rated current ratio.