

A process for crude dough preparation involves grain moistening and couching prior to grinding. Moistening is carried out by laying grain on horizontal mesh pan and periodical immersion it into treated water. Grain couching is carried out by holding moistened grain at fresh air. Grain grinding and dough mass kneading are carried out after couching, and dough kneading is carried out in two stages. At the first stage of kneading water is added and dough mass containing ground grain and water is kneaded. At the second stage receipt components and water are introduced to dough mass. The moisture of dough mass is brought to 50%.