

Invention relates to ceramics manufacture which is used for annealing of different articles in tunnel and other ovens. To manufacture mullite cordierite articles having low porosity and shrinkage and high bending strength the charge contains, in % by weight: alumina - 11-24, talc or talc magnesite 6-10, clay 14-20, sintered mullite 49-64,5, commercial lignosulphonate 0,5-1,0.