

A method of abrasive cutting and polishing disk rings, reinforced by a resin and by an armored mesh of glass fiber, and which compulsorily contains in its content one abrasive component in form of coarse abrasive pieces, produced by cold residuals treatment, the polishing rings reinforced by a resin by a dry grinding, sieving and drying. The method usage solves the ecological problem of the polishing rings reinforced by a resin waste utilization by the simple, cheap and effective way. Concurrently the reinforced by a resin polishing rings of high quality is produced, that is, the polishing rings with lower density, more flexible structure and better polishing effects.