

The device for welding of tongues relates to the welding fabrication and may be used for welding of the tongues to the pipes of steam boilers and other branches of machine engineering. The device contains a casing in the form of a gun in which is located a rod with possibility of displacement at distal end of which is located a collet holding a tongue and which is opened and closed under action of the lever connected through the control rods with a bushing. The device is equipped with a support connected with the casing motionlessly and parallel with it. Another lever is adjacent to the handle of the device and equipped with a microswitch of welding current, this lever is connected with rod and spring on it for deflection of the rod with a tongue from the pipe at the distance required for excitation of welding electric arc. The device ensures increase of output and quality of welding, improvement of conditions of work and increase of service life of the collet.