

The invention concerns the light industry and can be used for sewing of cases for the books. A method for producing the case for the books consists in that the units are preliminarily cut out and then the fastener is first sewed to two parts of the tail. Then two components of section by front surfaces are adjusted to each other in such a manner that one part of the fastener with the tail is between them and the end-faces of section are stitched on the edges. Obtained closed circle is turned out, the gasket is installed and two other sides of the section are stitched. After this, the gasket is put on the front wall and stitched section with the fastener is sewed together on the perimeter by single-row stitch. Further two flaps are produced, namely, they are fastened on the edges and made according to the size of the front wall, they are put on it and stitched by single-row seam along the perimeter. In this case, the flaps fulfill the function of gasket and between a cut is arranged. The front wall produced in such manner is turned out through the cut between the flaps and one half of the case is ready. Then the gasket is put on the rear wall and section with the second part of the tail with the fastener and they are stitched together along the perimeter by single-row seam. Preliminarily prepared lining in the form of flaps is put on the rear wall and also stitched by single-row seam along the perimeter, and between the adjacent sides of flaps there is a cut. Then the rear wall is turned out through the cut and the article is formed. Thus, all connecting seams are hidden inside, in intermediate places, between basic walls and lining, which considerably decreases the influence of mechanical damages on them and wear and thus increases the reliability of article and increases the convenience in use.