

The claimed method of manufacture of wood products includes steaming up, drying, grinding. The node steaming wood logs are immersed in a container for brewing a hot water timber, where they are heated uniformly, soaked, and then with the lifting logs devices receive from the container for cooking timber and fed to a timber processing unit, where they are cut into logs, and on the conveyor pipeline waste sent to the site of the combustion chamber steaming. Then the timber is laid on a chain conveyor by means of which serves to their peeling unit, wherein via lathe click logs for veneer. Then steamed veneer rolls wrapped in at least one layer is fed to the cutting assembly, wherein the translational motion is performed wet veneer to a predetermined length through the upper and lower drive rolls. Products carved from the wet veneer, sent to the drying assembly, grinding and polishing. After the drying unit, grinding and polishing products fed to the reject unit, sorting, conclusions and packaging of products containing device products. The claimed line for the manufacture of wood products includes scaling units, cutting veneer, drying, grinding and polishing products. The line for the manufacture of wood products further comprises a steaming unit, processing unit, rejection unit, sorting, conclusions and packaging. Stated cutting unit is designed as a crank mechanism. The mechanism comprises a fixed stop, which is attached to the soft insert, cutting matrices defined in the movable base and the fixed grooves therein, a connecting rod connected with the base and with an eccentric shaft on which the eccentric sleeve adjusting set for punching prick matrices and flywheel, an eccentric shaft connected through a second connecting rod with a free wheel, which is fixed on the adjusting device and which is connected to the transfer roller drive gear connected to the drive and brake rollers connected with the spring.