

A method of gluing veneer of high moisture content includes operations of veneer manufacturing, veneer drying, preparation of a glue, application of the glue on veneer, forming and pressing packs of veneer, gluing the veneer packs. Veneer is dried up to certain humidity. During preparation of the glue to phenol formaldehyde resin as a modifying additive phenol resorcin resin is added. Gluing the veneer packs is carried out under certain pressure and temperature.