

A method of electroerosive machining of shaped cavities in an organic medium, at which machining is carried out by combined electrical discharge in three stages: at the first rough machining the relief part of cavity is carried out by pulsed electric discharge at immovable (or not mobile: $V < 0.5 \text{ m/s}$) organic medium; at the second stage rough (high-performance) machining of the basic volume of the cavity is carried out by electric arc in a powerful cross flow of medium; at the third stage finish machining of the cavity is carried out by pulsed electric discharge in immovable (or not mobile: $V < 0.5 \text{ m/s}$) organic medium.