

A vibrowhirlwind method to form volumetric parts of headwears includes arranging the article on the lower molding element, fixing, moistening, forming the liquid-active work environment (LAWE), drying and stabilizing. The work environment is provided with horizontal vibrations within the ranges of 10 Hz to 50 Hz, and with rotational movements - through the use of an activator, the speed of rotation of which is hanged within the ranges of 5 to 25 Hz.