

A head for the continuous application or impregnation with polymer material of at least one longitudinal element comprises a hollow body with an opening for supplying polymer material, an outlet and a mandrel located in the body with a gap and having a channel for passage of the longitudinal member. The mandrel is connected to a generator of ultrasonic vibrations. The mandrel channel from the side of the body outlet comprises an extension, the mandrel wall in the extension area is perforated.